

Please replace paragraph number [00019] beginning at page 4 as follows:

[00019] Referring again to Figure 2A, the side wall 12 is formed from a plurality of side wall panels 34 each having a panel base 37 with a flange 36 extending outwardly from the panel 34 at a generally 90 degree angle defining the perimeter of the panel 34. The flange 36 defines a box-like enclosure with the panel base [35] 37 to receive thermal insulating material 38. The insulating material is fastened to the side wall panels 34 with a welded pin (not shown) having a washer disposed upon a distal end.

Please replace paragraph number [00021] beginning at page 5 as follows:

[00021] Cladding panels 40 [shown] are received by the generally U-shaped channel 32 to cover the thermal insulating material 38 retained by the side wall panels 34. The horizontal lip 33 pinches the cladding panels 40 to the U-shaped channel 32 to secure the cladding panels 40 to the module 10. The side wall cladding panels 40 are positioned in an abutting relationship to fully conceal the thermal insulating material 38, but are not otherwise adjoined by welding or fastening. However, metal screws (not shown) may be used to provide additional retention to the wall panels 34. As best shown in Figure 3, a side flange 42 extends along vertical edges of each cladding panel 40 in a generally perpendicular relationship to a cladding panel base 40 in a direction facing the inner side wall panels 34. A first terminal flange 44 extends in an inboard direction from one of the side flanges 42 at generally perpendicular relationship and a second terminal flange 46 extends in an outboard direction from of the other side flange 42, also in a generally perpendicular relationship to the side flange. The first terminal flange 44 and the second terminal flange 46 of adjacent cladding panels [44] 40 overlap enclosing the seam formed by the abutting cladding panels 40 to prevent the thermal insulating material 38 from becoming

exposed during the varying thermal expansion and contraction of the adjacent cladding panels 40, which could result in a gap between the adjacent cladding panels 40.

Please replace paragraph number [00022] beginning at page 5 as follows:

[00022] Referring now to Figures 2A and 4, the roof 14 of the oven module 10 is formed from roof panels 64, and explosion panels 48 that are generally rectangular, the length of which is oriented to extend between each of the side walls 12. A roof flange 50 extends upwardly from a roof panel base 51 along the perimeter of each of the roof panels [48] 64. A support member 52 extends along the entire length of the oven module 10 along the intersection between each side wall 12 and the roof 14. The support member 52 includes an inner vertical support wall 54, a first horizontal wall 56 and a second horizontal wall 58, each of which are generally perpendicular to the inner vertical support wall 54. The second horizontal wall 58 is positioned outboard of the first horizontal wall 56, the purpose of which will be explained further below. An outer vertical support wall 55 joins the two horizontal walls 56, 58. The inner vertical support wall is affixed to the roof flange 50 of the roof panels 64 by connecting panel 60 and rivets, welds or equivalent fasteners 62 fixedly attaching the connecting panels 60 with the first horizontal wall 56 and a roof flange 50. The connecting panels 60 are spaced as necessary along the length of the oven module 10, but not necessarily to each of the roof panels [48] 64, and preferably not to any of the explosion panels 48.

Please replace paragraph number [00028] beginning at page 8 as follows

[00028] During the assembly process, the floor 16 is first assembled using the components set forth above. Upon welding the seams between each of the floor panels 24, the floor 16

becomes airtight. After the floor 16 is assembled, conveyor supports 82 are affixed to the upper surface as needed as best seen in Figure 7. Additional ribbing (not shown) may also be welded to the underside of the panels 24 below the conveyor supports 82. Each of the side walls 12 are also manufactured separately using the components set forth above. Temporary braces (not shown) secure the walls 12 in an upright position at appropriate spaced distances when the walls 12 are set upon the floor 16 in the overlapping relationship described above so that the walls 12 can be welded in place to provide an airtight seam. Once the walls 12 are place, the roof panels [48] 64 are welded in place and the support members 52 are affixed to the roof panels [48] 64.

Please replace paragraph number [00029] beginning at page 8 as follows:

[00029] Once all of the floor panels 24, the side wall panels 34, and the explosion panels 48 ~~panels 24, 34, and 48~~ are in place, the thermal insulating material 38 is positioned on the exterior surfaces of the side wall panels 34 and the roof panels [48] 64. After the insulating material 38 is in place, the wall cladding panels 40 are secured in the generally U-shaped channel 32 and upon the second horizontal wall 58 of the support member 52. Once the wall cladding panels 40 are in place, the roof cladding panels 76 are placed upon the roof panels [48] 64 and the molding 78 is positioned to cover the seam between the wall cladding panels 40 and the roof cladding panels 76.